![McGAUGHYS]

2015 Ford F-150
Carrier Bearing
(70040)

Photo 1

1. Remove the factory carrier bearing from the frame mount. Cut the OEM carrier mount off the frame using cut off disc. (Photo 1)

Photo 2
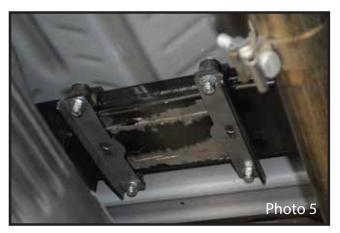
2. After cutting, flatten the area down with a grinding disc or roloc disc as pictured (Photo 2). Next, paint the area to avoid rust.

Photo 3

3. Slip the upper bracket in between the body of the truck and the carrier cross-member. Slide over to where the original carrier was mounted and align with the large hole in the frame. (Photo 3)

Photo 4

4. Insert 3/8 Bolt in a downward position through the upper brackets. (Photo 4)

Photo 5

5. Place angled brackets with welded nuts (with nuts going into the factory frame openings) and tighten the 3/8 bolts with the provided hardware. (Photo 5)

Photo 6

6. Bolt carrier bearing into place with the bolts going into the nuts on the angled bracket using the provided 3/8 bolts and washers. (Photo 6)